



**UNITED STATES ENVIRONMENTAL PROTECTION AGENCY  
REGION 5  
77 WEST JACKSON BOULEVARD  
CHICAGO, ILLINOIS 60604**

**DATE:** DEC 09 2019

**SUBJECT:** CLEAN AIR ACT INSPECTION REPORT  
Rollin' Coal Customs, Romeo, Michigan

**FROM:** Cody Yarbrough, Environmental Engineer  
AECAB (MN/OH)

**THRU:** Brian Dickens, Section Chief  
AECAB (MN/OH)

**TO:** File

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**BASIC INFORMATION**

**Facility Name:** Rollin' Coal Customs

**Facility Location:** 14674 33 Mile Road Romeo, Michigan 48065

**Date of Inspection:** October 30, 2019

**EPA Inspector(s):**

1. Cody Yarbrough, Environmental Engineer

**Other Attendees**

1. Chuck Froehlich, Owner, Rollin' Coal Customs
2. Joe Girouard, Shop Manager, Rollin' Coal Customs

**Contact Email Address:** chuck@rollincoalcustoms.com

**Purpose of Inspection:** Emission control device tampering on vehicles and engines.

**Facility Type:** Vehicle repair and performance shop.

**Regulations Central to Inspection:** Emission control device tampering prohibitions. CAA Section 203(a)(3)(a)-(b).

**Arrival Time:** 8:20 AM, CDT

**Departure Time:** 9:45 AM CDT

**Inspection Type:**

- ☒ Unannounced Inspection
- ☐ Announced Inspection

**OPENING CONFERENCE**

- ☒ Credentials Presented
- ☒ CBI warning to facility provided

The following information was obtained verbally from Mr. Froehlich unless otherwise noted.

**Process Description:**

Rollin' Coal Customs (RCC) conducts diesel performance and repair work. Most work consists of motor rebuilds on light to medium duty diesel pickups.

**Staff Interview:** Mr. Froehlich stated that RCC has performed emission control device deletes on diesel trucks in the past but has not done this work for at least the last few years.

**TOUR INFORMATION**

**EPA toured the facility:** Yes

**Data Collected and Observations:**

Mr. Yarbrough observed an SCT GTX unit box in the RCC shop. The product's box states the product is not legal in California. Mr. Froehlich stated this is only a monitor.

Mr. Yarbrough also observed at least 11 vehicles with tampered emission control systems in the RCC shop or parking lot. These vehicles are listed in Appendix B.

**Photos and/or Videos:** were taken during the inspection.

**Field Measurements:** were not taken during this inspection.

**CLOSING CONFERENCE**

**Compliance Assistance:** Provided general compliance assistance regarding emission control device tampering, work performed on tampered vehicles, and sales of aftermarket defeat devices.

**Concerns:** Mr. Yarbrough expressed concern regarding the onsite tampered trucks as well as general emission-related diesel performance work and sales of parts that affect vehicle emissions.

SIGNATURES

Report Author: *Lois R. [Signature]* Date: 12-6-19

Section Chief: *Brian [Signature]* Date: 12/9/19

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**APPENDICES AND ATTACHMENTS**

1. Appendix A: Digital Image Log
2. Appendix B: Vehicle Inspection Summary

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**APPENDIX A: DIGITAL IMAGE LOG**

<b>1. Inspector Name:</b> Cody Yarbrough	<b>2. Archival Record Location:</b> <i>CD-R labeled "Rollin' Coal Customs Inspection Photos 10-30-19"</i>
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<b>Image Number</b>	<b>File Name</b>	<b>Date and Time (CDT)</b>	<b>Description of Image</b>
1	PA300001.JPG	2019:10:30 08:37:49	Truck 1 rear
2	PA300002.JPG	2019:10:30 08:38:18	Truck 1 VIN sticker
3	PA300003.JPG	2019:10:30 08:38:32	Truck 1 engine
4	PA300004.JPG	2019:10:30 08:41:50	Truck 2 rear
5	PA300005.JPG	2019:10:30 08:42:14	Truck 2 VIN sticker
6	PA300006.JPG	2019:10:30 08:42:31	Truck 2 exhaust
7	PA300007.JPG	2019:10:30 08:44:47	Exhaust parts on shop floor
8	PA300008.JPG	2019:10:30 08:47:26	Truck 3 VIN sticker
9	PA300009.JPG	2019:10:30 08:47:36	Truck 3 rear
10	PA300010.JPG	2019:10:30 08:48:13	Truck 3 exhaust
11	PA300011.JPG	2019:10:30 08:48:21	Truck 3 exhaust (2)
12	PA300012.JPG	2019:10:30 08:52:45	Exhaust parts on shop floor (2)
13	PA300013.JPG	2019:10:30 09:28:45	Truck 4 rear
14	PA300014.JPG	2019:10:30 09:28:51	Truck 4 exhaust tip
15	PA300015.JPG	2019:10:30 09:29:01	Truck 4 exhaust
16	PA300016.JPG	2019:10:30 09:29:06	Truck 4 side
17	PA300017.JPG	2019:10:30 09:29:31	Truck 5 rear
18	PA300018.JPG	2019:10:30 09:29:40	Truck 5 exhaust tip
19	PA300019.JPG	2019:10:30 09:29:55	Truck 5 exhaust
20	PA300020.JPG	2019:10:30 09:30:02	Truck 5 front
21	PA300021.JPG	2019:10:30 09:30:26	Truck 6 rear
22	PA300022.JPG	2019:10:30 09:30:32	Truck 6 exhaust tip
23	PA300023.JPG	2019:10:30 09:30:48	Truck 6 exhaust
24	PA300024.JPG	2019:10:30 09:31:04	Truck 6 side
25	PA300025.JPG	2019:10:30 09:31:23	Truck 7 rear
26	PA300026.JPG	2019:10:30 09:31:31	Truck 7 exhaust
27	PA300027.JPG	2019:10:30 09:31:44	Truck 7 exhaust (2)
28	PA300028.JPG	2019:10:30 09:31:50	Truck 7 side
29	PA300029.JPG	2019:10:30 09:32:15	Truck 8 rear
30	PA300030.JPG	2019:10:30 09:32:22	Truck 8 exhaust tip
31	PA300031.JPG	2019:10:30 09:32:37	Truck 8 exhaust
32	PA300032.JPG	2019:10:30 09:32:51	Truck 8 exhaust (2)
33	PA300033.JPG	2019:10:30 09:33:12	Truck 9 rear
34	PA300034.JPG	2019:10:30 09:33:22	Truck 9 rear (2)

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35	PA300035.JPG	2019:10:30 09:33:31	Truck 9 side
36	PA300036.JPG	2019:10:30 09:33:43	Truck 9 exhaust
37	PA300037.JPG	2019:10:30 09:33:53	Truck 9 exhaust (2)
38	PA300038.JPG	2019:10:30 09:34:03	Truck 9 front
39	PA300039.JPG	2019:10:30 09:34:57	Truck 10 rear
40	PA300040.JPG	2019:10:30 09:35:09	Truck 10 side
41	PA300041.JPG	2019:10:30 09:35:25	Truck 10 exhaust
42	PA300042.JPG	2019:10:30 09:36:33	Truck 10 exhaust tip
43	PA300043.JPG	2019:10:30 09:37:04	Truck 11 rear
44	PA300044.JPG	2019:10:30 09:37:19	Truck 11 exhaust tip
45	PA300045.JPG	2019:10:30 09:37:26	Truck 11 exhaust
46	PA300046.JPG	2019:10:30 09:37:32	Truck 11 side
47	PA300047.JPG	2019:10:30 09:38:02	Truck 12 rear
48	PA300048.JPG	2019:10:30 09:38:10	Truck 12 side
49	PA300049.JPG	2019:10:30 09:38:27	Truck 12 rear (2)
50	PA300050.JPG	2019:10:30 09:38:38	Truck 12 exhaust
51	PA300051.JPG	2019:10:30 09:39:02	Truck 12 front
52	PA300052.JPG	2019:10:30 09:39:34	Truck 13 rear
53	PA300053.JPG	2019:10:30 09:39:44	Truck 13 rear (2)
54	PA300054.JPG	2019:10:30 09:39:53	Truck 13 exhaust tip
55	PA300055.JPG	2019:10:30 09:40:03	Truck 13 exhaust
56	PA300056.JPG	2019:10:30 09:40:11	Truck 13 side
57	PA300057.JPG	2019:10:30 09:40:23	Truck 14 rear
58	PA300058.JPG	2019:10:30 09:40:29	Truck 14 exhaust tip
59	PA300059.JPG	2019:10:30 09:40:39	Truck 14 exhaust
60	PA300060.JPG	2019:10:30 09:41:07	Truck 14 side
61	PA300061.JPG	2019:10:30 09:41:12	Truck 15 rear
62	PA300062.JPG	2019:10:30 09:41:22	Truck 15 rear (2)
63	PA300063.JPG	2019:10:30 09:41:32	Truck 15 exhaust
64	PA300064.JPG	2019:10:30 09:41:42	Truck 15 side
65	PA300065.JPG	2019:10:30 09:41:55	Truck 16 rear
66	PA300066.JPG	2019:10:30 09:42:01	Truck 16 exhaust tip
67	PA300067.JPG	2019:10:30 09:42:11	Truck 16 exhaust
68	PA300068.JPG	2019:10:30 09:42:17	Truck 16 exhaust (2)
69	PA300069.JPG	2019:10:30 09:42:22	Truck 16 side
70	PA300070.JPG	2019:10:30 09:43:15	EZ LYNK poster
71	PA300071.JPG	2019:10:30 09:53:56	Rollin Coal Customs sign

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## APPENDIX B: VEHICLE INSPECTION SUMMARY

Vehicles Inspected/Observed				
License	Vehicle Information	Appearance of Tampering	OBD Data Obtained ?	Observations (e.g., Who Performed Apparent Tampering?)
Michigan BB77361 VIN: 1FT8W3DT2FEC80443	2015 Ford F-350	Yes	No	Aftermarket exhaust system. No aftertreatment. EGR block plates. Unknown source of tampering.
Michigan AGP 065 VIN: 1FTSX21RX8EC01786	2008 Ford F-250	Yes	No	Aftermarket exhaust system. No aftertreatment. Unknown source of tampering.
Michigan 8LP G03 VIN: 3D7LT2EL6AG117250	2010 Dodge Ram	Yes	No	Aftermarket exhaust system. No aftertreatment. Unknown source of tampering.
Michigan DDY 8364	2011 Ford F-350 Super Duty King Ranch 6.7L Power Stroke Turbo Diesel	Yes	No	Aftermarket exhaust system. No aftertreatment. Tampering performed by Rollin' Coal Customs. Custom paint job with Rollin' Coal Customs on sides and rear of truck.
Michigan 1LW N69	2003 Dodge Ram 3500	TBD	No	
Michigan DSD 9160	2011 Ford F-250 Super Duty King Ranch 6.7L Power Stroke	Yes	No	Aftermarket exhaust system. MBRP exhaust tip. No aftertreatment. Unknown source of tampering.
Michigan CKV 079	2000 Ford F-350 Super Duty 7.3L V8 Power Stroke	TBD	No	
Michigan ABF 830	2008 Ford F-250 Super Duty 6.4L V8 Turbo Diesel	Yes	No	Aftermarket exhaust system. No aftertreatment. Unknown source of tampering.
Michigan MAXXAM	2013 Dodge Ram 3500 Heavy Duty 6.7L Cummins Turbo Diesel	Yes	No	Aftermarket exhaust system. No aftertreatment. Unknown source of tampering. Rollin' Coal Customs sticker on rear window.
Michigan DST 0384	2011 Ford F-350 Super Duty King Ranch 6.7L	Yes	No	Aftermarket exhaust system. No aftertreatment. Unknown source of tampering.
Michigan CJU 7921	2006 Ford F-350 Lariat Super Duty 6.0L Power Stroke Turbo Diesel	Yes	No	Aftermarket exhaust system. No aftertreatment. Unknown source of tampering.
Michigan DUQ 3275	2006 Ford F-350 Super Duty 6.0L Power Stroke	Yes	No	Aftermarket exhaust system. No aftertreatment. Unknown source of tampering. No engine.
Michigan DHU 0998	2003 Ford F-250 Super Duty 6.0L Power Stroke V8 Turbo Diesel	TBD	No	

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Vehicles Inspected/Observed				
License	Vehicle Information	Appearance of Tampering	OBD Data Obtained ?	Observations (e.g., Who Performed Apparent Tampering?)
Michigan DYC 4611	2015 Chevrolet Silverado 2500 HD 6.6L V8 Duramax Turbo Diesel	Yes	No	Aftermarket exhaust system. No aftertreatment. Unknown source of tampering. Rollin' Coal Customs sticker on rear window.
Michigan 037 G 018	Ford F-250 Super Duty XL Power Stroke V8	TBD	No	
Michigan DKJ 0878	2004 Ford F-350 Power Stroke	TBD	No	